# Uphill and Selective Transport of Uranyl Ions through 2,3-Epithiopropyl Methacrylate-2-Acrylamide-2-Methyl Propane Sulfonic Acid Copolymer Membranes

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#### **SYNOPSIS**

Cation exchange membranes were prepared with 2,3-epithiopropyl methacrylate (ETMA)-2-acrylamide-2-methylpropane sulfonic acid (AMPS) copolymers. Transport of uranyl ion against its concentration gradient through the membranes was investigated by using a system containing carbonate solution (left side) and uranyl ion (and other metal ion) solution (right side). ETMA-AMPS copolymer membranes transported  $UO_2^{2+}$  against its concentration gradient. Na<sub>2</sub>CO<sub>3</sub> solution was most effective as receiving solution for the uphill transport of  $UO_2^{2+}$ . The transport was greatly affected by the composition of the copolymer membranes. Highly selective transport of  $UO_2^{2+}$  from the solution containing  $UO_2^{2+}$  and other metal ions was observed by using Na<sub>2</sub>CO<sub>3</sub> solution in the left side. The main driving force for this transport of  $UO_2^{2+}$  is the high complex-formation ability of  $UO_2^{2+}$  with  $CO_3^{2-}$ .

In the previous article,<sup>1</sup> we reported that alkali and alkaline earth metal ions could be transported against their concentration gradient through membranes made of 2,3-epithiopropyl methacrylate (ETMA)-2-acrylamide-2-methylpropane sulfonic acid (AMPS) copolymers. We have also reported that uranium in seawater could be selectively adsorbed with macroreticular resins containing amidoxime groups and then uranium adsorbed on the resins was concentrated in the eluate.<sup>2</sup> The development of membranes which can transport uranyl ion against its concentration gradient is expected to recover uranyl ions in the eluate. So far transport of uranyl ion against its concentration gradient through polymer membranes has not been reported.

In this article, the uphill and selective transport of uranyl ions through ETMA-AMPS copolymer membranes were investigated.

#### EXPERIMENTAL

### Synthesis of ETMA-AMPS Copolymers

ETMA was prepared by the method reported earlier.<sup>3</sup> AMPS was provided by Nitto Riken Kogyo Co. Ltd. and it was used without further purification. ETMA-AMPS copolymers with various AMPS contents were prepared by solution polymerization in N,N-dimethylformamide (DMF) using azobisisobutylonitrile as an initiator at 50°C for 16 h. The mole ratio composition of ETMA-AMPS copolymers was calculated from the nitrogen content of the dried polymers as determined by elemental analysis.

#### **Membrane Preparation**

ETMA-AMPS copolymers became insoluble in any organic solvent if precipitated in organic solvent and dried once. Consequently, the membranes were made by pouring 4 cm<sup>3</sup> of 5% ETMA-AMPS copolymer DMF solution into a flat laboratory dish (4.8 cm diameter) immediately after polymerization, and the solvent was allowed to evaporate at 50°C for the desired time. The membranes prepared were removed from the dish in water. The thickness of dried membranes was about 60  $\mu$ m.

#### **Apparatus and Measurement**

Transport experiments were carried out at 30°C with magnetic stirring, using a diaphragm glass cell (22

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 $cm^3$ ) consisting of two detachable parts. The membrane was set in the middle of the two parts of the cell, which was clamped and sealed tightly with silicon rubber packing. The effective membrane area in the cell was  $3.14 \text{ cm}^2$ . The concentration of metal ions in both left (L) and right (R) cells was determined by inductively coupled argon plasma atomic emission spectrophotometry with a Nippon Jarrel-Ash ICAP-575. We call the solutions in the R side and L side feed solution and receiving solution, respectively. The pH of the solution was measured with a pH meter (Model HM-20, TOA Electronics Ltd.). The electronic potential difference between the R side and L side of the membrane in a diaphragm cell was measured by a electrometer HE-104 (Hokuto Denko Ltd.) with two reference electrodes HS-907 (TOA Electronics Ltd.).

The transport fraction and initial transport rate were defined as

transport fraction (%) = 
$$\frac{C_{\text{max}} - C_{\text{L}_0}}{C_{\text{R}_0}}$$
 (1)

where  $C_{\text{max}} = \text{maximum concentration of metal ion}$ on the L side,  $C_{\text{L}_0} = \text{initial concentration of metal}$ ion on the L side,  $C_{\text{R}_0} = \text{initial concentration of metal}$ ion on the R side, and

transport rate (mmol h<sup>-1</sup> cm<sup>-2</sup>) = 
$$\frac{m_{\rm t} - m_0}{{\rm ts}}$$
 (2)

where  $m_t$  = the amount (mmol) of metal ion in the L side after t hours at the initial stage  $m_0$  = initial amount of metal ion in the L side, t = transport time (h), and s = effective membrane area (cm<sup>2</sup>).

# Measurement of the Cation Exchange Capacity of the Membranes

The dried copolymer membrane (0.25 g) was placed in a 100 cm<sup>3</sup> glass-stoppered Erlenmeyer flask. Then 50 cm<sup>3</sup> of 0.1 mol dm<sup>-3</sup> NaOH-1 mol dm<sup>-3</sup> NaCl solution was poured into the flask. The mixture was shaken at 30°C for 48 h. The cation exchange capacity was determined by titrating the concentration of NaOH in the supernatant with a 0.1 mol dm<sup>-3</sup> HCl solution.

# Measurement of the Water Content and Swelling Ratio of the Membrane

The water content of the membrane was calculated by the use of the following equation: water content (%)

$$= \frac{\text{wt wet membrane } (g) - \text{wt dry membrane } (g)}{\text{wt dry membrane } (g)}$$

 $\times 100$  (3)

The wet membrane was prepared by immersing dry membrane into deionized water for 24 h at room temperature, drying the surface of the membrane by wiping with filter paper, centrifuging at 3000 rpm for 10 minutes. The membrane was then weighed. With the same sample preparation the swelling ratio of the membrane was calculated as follows:

swelling ratio = 
$$v'/v$$
 (4)

where v and v' are the volume of dry and wet membrane, respectively. The volumes of dry and wet membranes were calculated from the length of two sides and thickness of rectangular membranes in dry and wet state measured with a ruler or micrometer.

# Measurement of Adsorption Capacity of the Membranes for $UO_2^{2^+}$

The dried copolymer membrane (0.25 g) was placed in a 100-cm<sup>3</sup> glass-stoppered Erlenmeyer flask. Then 50 cm<sup>3</sup> of 0.01 mol dm<sup>-3</sup> (UO<sub>2</sub>(NO<sub>3</sub>)<sub>2</sub> solution (pH 3.17) was poured into the flask. The mixture was shaken at 30°C for 72 h. The adsorption capacity was calculated by determining the concentration of  $UO_2^{2+}$  in the supernatant by colorimetry with salicylic acid.

### **RESULTS AND DISCUSSION**

#### Synthesis of ETMA-AMPS Copolymers with Various AMPS Contents

The ETMA-AMPS copolymer membranes with various AMPS contents used in this research are listed in Table I. The numbers in the abbreviations for the membranes such as E8A2 and E7A3 in Table I represent the weight ratio of ETMA and AMPS in the feed before copolymerization, for example, E8A2 has a weight ratio 8 ETMA to 2 AMPS. The cation exchange capacity, water content, and swelling ratio increased with increasing content of AMPS in the copolymer membranes.

### Uphill Transport of UO<sup>2+</sup>

The transport of  $UO_2^{2+}$  through the ETMA-AMPS copolymer membrane (E6.5A3.5) was carried out by the use of a system containing mineral acids (H<sub>2</sub>SO<sub>4</sub> and HCl) with different concentrations (L

Abbreviation of Copolymer	Feed					Cation		
	ETMA (g)	AMPS (g)	ETMA/AMPS (mol ratio)	DMF (cm <sup>3</sup> )	ETMA/AMPS in Copolymer (mol ratio)	Exchange Capacity (meq/g)	Water <sup>a</sup> Content (%)	Swelling <sup>b</sup> Ratio
E8 A2	1.6	0.4	84/16	20	85/15	1.1	10	1.0
E7.5A2.5	1.5	0.5	80/20	20	79/21	1.7	11	1.2
E7 A3	1.4	0.6	75/25	20	74/26	1.9	17	1.2
E6.5A3.5	1.3	0.7	71/29	20	66/34	2.3	20	1.4
E6 A4	1.2	0.8	66/34	20	58/42	2.6	27	1.6
E5.5A4.5	1.1	0.9	62/38	20	52/48	3.0	38	1.9

Table I Characterization of (ETMA-AMPS) Copolymer Membranes with Various AMPS Contents

 $[Wt. of wet membrane (g)] - [Wt. of dry membrane (g)] \times 100$ 

Wt. of wet membrane (g) <sup>b</sup> [Vol. of wet membrane (cm<sup>3</sup>)]/[Vol. of dry membrane (cm<sup>3</sup>)]

side) and  $0.01 M \text{ UO}_2(\text{NO}_3)_2$  (R side). The results are shown in Figure 1. In Figure 1, a transport fraction of more than 50% means that  $\text{UO}_2^{2+}$  was transported against its concentration gradient. Figure 1 shows that  $\text{UO}_2^{2+}$  could be transported against its concentration gradient by this system, that the transport fraction increased with increasing H<sup>+</sup> concentration up to 0.5 equivalents dm<sup>-3</sup> and decreased when 1 equivalent dm<sup>-3</sup> acid was used, and the transport fraction of  $\text{UO}_2^{2+}$  using H<sub>2</sub>SO<sub>4</sub> is higher than that by using HCl. The maximum transport fractions using of 0.5 equivalents dm<sup>-3</sup> H<sub>2</sub>SO<sub>4</sub> and HCl were 95 and 90%, respectively.

In the previous article, <sup>1</sup> we reported that alkali and alkaline earth metal ions such as  $Li^+$  and  $Ca^{2+}$ 



Figure 1 Transport of  $UO_2^{2^+}$  through the ETMA-AMPS copolymer membrane. Membrane: E6.5A3.5. Acid: ( $\bigcirc$ ) H<sub>2</sub>SO<sub>4</sub>; ( $\bullet$ ) HCl.

were transported against their concentration gradient through the ETMA-AMPS copolymer membranes using the system having an aqueous HCl solution (L side) and LiCl (or  $CaCl_2$ ) solution (R side). We have also proposed a tentative mechanism of transport in which metal ions were incorporated into the membrane by an ion exchange reaction on the R side of the membrane, metal ions in the metal sulfonate were released by an ion exchange reaction with H<sup>+</sup> which in turn migrated from the L side by a proton jump mechanism,<sup>4</sup> and the metal ions released were transported to the acidic (L) side by the electric potential gradient through the membrane. We have concluded that the main driving force for the transport is the electric potential difference. Therefore, it is considered that  $UO_2^{2+}$  on the R side in Figure 1 was transported by the same mechanism as in the case of alkali or alkaline earth ions when acid was used in the L side.

It is well known that  $UO_2^{2+}$  can form stable anion carbonate complexes with  $CO_3^{2-}$  such as  $UO_2$ - $(CO_3)_2^{2-}$  or  $UO_2(CO_3)_3^{4-}$  and that  $UO_2(CO_3)_3^{4-}$  predominates over  $UO_2(CO_3)_2^{2-}$  exist in alkaline solution above pH 7.4.<sup>5</sup> Therefore, a Na<sub>2</sub>CO<sub>3</sub> solution was used as the receiving solution in the L side instead of mineral acids. The transport of  $UO_2^{2+}$ through the E6A4 membrane was carried out by using the system containing different concentrations of a  $Na_2CO_3$  solution (L side) and 0.01 mol dm<sup>-3</sup>  $UO_2(NO_3)_2$  (R side) (Fig. 2). The transport rate and transport fraction increased with increasing  $Na_2CO_3$  concentration up to 0.015 mol dm<sup>-3</sup> and they decreased when 0.02 mol  $dm^{-3}$  Na<sub>2</sub>CO<sub>3</sub> was used. It was thus found that  $UO_2^{2+}$  was transported against its concentration gradient using lower concentrations of Na<sub>2</sub>CO<sub>3</sub> than of mineral acids. Almost 100% of the  $UO_2^{2+}$  was transported from the R side to the



**Figure 2** Changes in concentration of  $UO_2^{2^+}$  on the two sides of the membrane. Membrane: E6A4; (----) L side; (---) R side. Na<sub>2</sub>CO<sub>3</sub> concentration (mol dm<sup>-3</sup>): ( $\bigcirc$ ) 0.0075; ( $\bigcirc$ ) 0.010; ( $\triangle$ ) 0.015; ( $\triangle$ ) 0.020.

transported from the R side to the L side after 24 h when 0.015 mol dm<sup>-3</sup> Na<sub>2</sub>CO<sub>3</sub> was used.

The transport of  $UO_2^{2^+}$  was investigated by using other carbonates such as ammonium carbonate or sodium bicarbonate instead of sodium carbonate in the L side. In addition to these, the disodium salt of ethylenediaminetetraacetic acid (EDTA  $\cdot$  2Na) and NaOH were also used for comparison with these carbonates. The results are shown in Figure 3. All the carbonates and EDTA  $\cdot$  2Na transported  $UO_2^{2^+}$ against its concentration gradient, whereas NaOH did not transport  $UO_2^{2^+}$  at all. In all cases except NaOH, the transport fraction increased with increasing concentration of carbonates in the receiving solutions but decreased when the carbonate solution was above a certain concentration. The order of transport fraction by carbonates is as follows:  $Na_2CO_3 > (NH_4)_2CO_3 > NaHCO_3$ . The concentrations of  $(NH_4)_2CO_3$ ,  $Na_2CO_3$ , EDTA  $\cdot$  2Na, and NaHCO<sub>3</sub> at which the maximum transport fraction was observed are 0.01, 0.015, 0.05, and 0.05 mol dm<sup>-3</sup> when the concentration of UO<sub>2</sub>(NO<sub>3</sub>)<sub>2</sub> on the R side was 0.01 mol dm<sup>-3</sup>, respectively. From these results, it was found that Na<sub>2</sub>CO<sub>3</sub> solution is the most effective for the uphill transport of UO<sub>2</sub><sup>2+</sup>.

The transport of  $UO_2^{2+}$  through the ETMA-AMPS copolymer membranes with various compositions was studied using the system containing 0.015 mol dm<sup>-3</sup> Na<sub>2</sub>CO<sub>3</sub> (L side) and 0.01 mol dm<sup>-3</sup>  $UO_2(NO_3)_2$  (R side) (Figure 4). The ETMA-AMPS



**Figure 3** Effect of receiving solution on transport fraction of  $UO_2^{2^+}$ . Membrane: E6A4. Receiving solution: ( $\bigcirc$ ) Na<sub>2</sub>CO<sub>3</sub>; ( $\triangle$ ) (NH<sub>4</sub>)<sub>2</sub>CO<sub>3</sub>; ( $\bigcirc$ ) EDTA; ( $\square$ ) NaHCO<sub>3</sub>; ( $\triangle$ ) NaOH.



**Figure 4** Effect of AMPS in copolymer on transport fraction of  $UO_2^{2+}$ .

copolymer membranes having 34–48 mol % AMPS moiety exhibited a transport fraction of 97–100%. The ETMA-AMPS copolymer membranes having less than 21 mol % AMPS moiety exhibited a very low transport fraction. It was thus found that the transport of  $UO_2^{2^+}$  was greatly affected by the composition of the membranes.

We have previously reported that the transport fraction of Li<sup>+</sup> through the ETMA-AMPS copolymer membranes decreased when using membranes with an AMPS moiety of over 42 mol %. We concluded that this phenomenon was brought about by the reverse diffusion of transported Li<sup>+</sup> side caused by the concentration gradient owing to the high swelling of the membrane. However, in this study, the transport fraction of  $UO_2^{2+}$  did not decrease, even when the membranes with an AMPS moiety of 42– 48 mol % were used. This is attributed to the fact that no reverse diffusion of  $UO_2^{2^+}$  occurred, because  $UO_2^{2^+}$  formed stable anion complexes with  $CO_3^{2^-}$ , such as  $UO_2(CO_3)_3^{4^-}$  or  $UO_2(CO_3)_2^{2^-}$ , on the L side.

### Transport Mechanism of UO<sub>2</sub><sup>2+</sup>

In order to study the transport mechanism of  $UO_2^{2+}$  by using carbonates, the changes in concentration of  $UO_2^{2+}$  and Na<sup>+</sup>, the pH on both sides, and the electric potential difference with time were measured in the system having  $0.015 \text{ mol dm}^{-3} \text{ Na}_2 \text{CO}_3$ (L side) and 0.01 mol  $dm^{-3} UO_2(NO_3)_2$  (R side) (Figure 5). The electric potential difference in Figure 5(B) is expressed in electric potential of the R side when the electric potential of L side was taken as zero. That is, the negative values indicate that the electric potential in the R side is lower than that in the L side. As shown in Figure 5,  $UO_2^{2+}$  was transported from the R side to the L side against its concentration gradient, while Na<sup>+</sup> was transported from the L side to the R side against its concentration gradient. After 24 h, the concentration of Na<sup>+</sup> transported was almost twice that of  $UO_2^{2+}$  and was in the opposite direction. This means that approximate equivalents of positive cations migrated in opposite directions in this system. The electric potential difference was almost zero at the early stage; it decreased markedly with time and quickly became negative. This means that the electric potential on the L side became higher than that on the R side. The pH on both sides became almost the same (pH 7) after 24 h. From these results, we propose a tentative mechanism for the transport of  $UO_2^{2+}$  through the membrane in the system in which one side contains  $Na_2CO_3$  solution (L side) and the other side  $UO_2(NO_3)_2$  solution (R side), as is shown in Figure 6. On the R side of the membrane,  $UO_2^{2+}$  is incor-



**Figure 5** Changes in concentration of  $UO_2^{2^+}$  and  $Na^+(A)$ , electric potential difference, and pH on the two sides of the membrane (B). Membrane: E6A4, (----) L side; (---) R side, and metal ion in (A): (O)  $UO_2^{2^+}$ ; ( $\bullet$ ) Na<sup>+</sup>.



**Figure 6** Tentative mechanism of transport of uranyl ions through cationic polymer membrane containing sulfonic acid groups.

porated into the membrane by the ion exchange reaction

 $2 - SO_{3}^{-}H^{+} + UO_{2}(NO_{3})_{2} \rightarrow (-SO_{3}^{-})_{2}UO_{2}^{2+} + 2HNO_{3} \quad (5)$ 

On the other hand, Na<sup>+</sup> could migrate from the L side to the R side by following the concentration gradient. When migrating Na<sup>+</sup> reached the region where the uranyl sulfonate was formed,  $UO_2^{2+}$  was released by the ion exchange reaction

$$(-SO_3^-)_2 UO_2^{2^+} + 2Na^+ \rightarrow 2 - SO_3^-Na^+ + UO_2^{2^+}$$
 (6)

It is considered that when the  $UO_2^{2+}$  was released it was transported to the L side by diffusion along its concentration gradient in the membrane. Complexation of  $UO_2^{2+}$  with  $CO_3^{2-}$  on the L side of the membrane, was followed by release into the receiving solution as an anion carbonate complex. An anion complex such as  $UO_2(CO_3)_3^{4-}$  cannot penetrate into the membrane due to the negative charge on the membrane (Donnan exclusion effect). Na<sup>+</sup> migrated to the R side and resulted in the formation of  $NaNO_3$ . As a result, uranyl ions were transported from the R side to the L side and Na<sup>+</sup> travelled in the opposite direction to  $UO_2^{2+}$ . From these results, we consider that the main driving force for the transport of uranyl ions is the complexation of uranyl ions with  $CO_3^{2-}$ .

# Selective Transport of UO<sub>2</sub><sup>2+</sup> in the presence of Na<sup>+</sup> or Cu<sup>2+</sup>

The selective transport of UO<sub>2</sub><sup>2+</sup> and Na<sup>+</sup> was investigated using the system containing various receiving solutions (L side) and a solution containing 0.01 (or 0.03) mol dm<sup>-3</sup> NaNO<sub>3</sub> and 0.01 mol dm<sup>-3</sup>  $UO_2(NO_3)_2$  (R side). The receiving solutions were  $0.25 \text{ mol } dm^{-3} H_2 SO_4$ ,  $0.01 \text{ mol } dm^{-3} (NH_4)_2 CO_3$ , and  $0.015 \text{ mol dm}^{-3} \text{ Na}_2 \text{CO}_3$  (Figure 7). In the case of 0.25 mol dm<sup>-3</sup> H<sub>2</sub>SO<sub>4</sub>, both UO<sub>2</sub><sup>2+</sup> and Na<sup>+</sup> were transported from the R side to the L side against their concentration gradient, and  $UO_2^{2+}$  was transported faster than Na<sup>+</sup>. The concentration of  $UO_2^{2+}$  and Na<sup>+</sup> on the L side began to decrease after 12 h. This is attributed to the reverse diffusion of metal ions from the L side to the R side due to the concentration gradient. In the case of 0.01 mol dm<sup>-3</sup>  $(NH_4)_2CO_3$ ,  $UO_2^{2+}$  was transported from the R side to the L side against its concentration gradient, whereas Na<sup>+</sup> was slightly diffused from the R side



**Figure 7** Changes in concentration of  $UO_2^{2^+}$  and Na<sup>+</sup> through the membrane. Membrane: E6A4, (----)L side; (---)R side, (O):  $UO_2^{2^+}$ , ( $\bullet$ ): Na<sup>+</sup>.

to the L side by its concentration gradient. In the case of 0.015M Na<sub>2</sub>CO<sub>3</sub>, the concentration of Na<sup>+</sup> on both sides at first remained the same. As UO<sub>2</sub><sup>2+</sup> was transported from the R side to the L side against its concentration gradient, Na<sup>+</sup> was transported in the opposite direction to UO<sub>2</sub><sup>2+</sup>, from the L side to the R side. It was thus found that highly selective transport of UO<sub>2</sub><sup>2+</sup> could be carried out by using carbonates on the L side.

Figure 8 shows the electric potential difference between the R side and the L side of each system shown in Figure 7. In the case of 0.25 mol dm<sup>-3</sup>  $H_2SO_4$ , the electric potential on the R side at first is higher than that on the L side but it decreased rapidly with time. However, it is still positive even after 24 h. In this case, it is considered that  $UO_2^{2+}$ and Na<sup>+</sup> on the R side were transported against their concentration gradient by the electric potential gradient, as reported previously.<sup>1</sup>

In using carbonate solution on the L side,  $UO_2^{2+}$  was transported from the R side to the L side, although the electric potential on the L side is higher than that on the R side. These results also suggest that the main driving force for the transport is not the difference in potential but, as mentioned before, the large tendency of  $UO_2^{2+}$  to form complexes with  $CO_3^{2-}$ . However, the exact transport mechanism of ions in a binary system is considered to be more complicated, because Nakagaki et al. have reported theoretically and experimentally that an uphill



Figure 8 Changes in electric potential difference on the two sides of the membrane. Membrane: E6A4.



**Figure 9** Changes in concentration of  $UO_2^{2^+}$  and  $Cu^{2^+}$  through the membrane. Membrane: E6A4; (----) L side; (---) R side; ( $\bigcirc$ )  $UO_2^{2^+}$ ; ( $\bigcirc$ )  $Cu^{2^+}$ .

transport of ions occurred in a system containing different concentrations of HCl and  $CaCl_2$  in both cells, even when a porous plate was used instead of an ion exchange membrane.<sup>6</sup>

The selective transport of uranyl ion and  $Cu^{2+}$ was also investigated using the system containing  $0.015 \text{ mol dm}^{-3} \text{Na}_2\text{CO}_3 (\text{L side})$ , and  $0.01 \text{ mol dm}^{-3}$  $Cu(\text{NO}_3)_2$  and  $0.01 \text{ mol dm}^{-3} \text{UO}_2(\text{NO}_3)_2$  (R side) (Figure 9). The ion  $UO_2^{2+}$  was transported more rapidly than  $Cu^{2+}$ , and only  $UO_2^{2+}$  was transported against its concentration gradient. The selective transport of  $UO_2^{2+}/\text{Ca}^{2+}$  and of  $UO_2^{2+}/\text{Zn}^{2+}$  was also carried out. Almost the same selective transport as that in the system of  $UO_2^{2+}/\text{Cu}^{2+}$  was observed in the early stage in both systems. However, in both cases, precipitates were formed after 9 h in the L side.

### Transport of UO<sub>2</sub><sup>2+</sup> with Other Membranes

Transport of  $UO_2^{2+}$  was studied using the system containing 0.015 mol dm<sup>-3</sup> Na<sub>2</sub>CO<sub>3</sub> (L side) and 0.01 mol dm<sup>-3</sup> UO<sub>2</sub>(NO<sub>3</sub>)<sub>2</sub> (R side) through an ETMA-AMPS copolymer membrane and ETMA-methacryloxyloxyethyl phosphoric acid (MP) copolymer membrane containing phosphoric acid groups.<sup>7</sup> We reported previously that ETMA-MP copolymer membranes could transport alkali and alkaline earth metal ions against their concentration gradient.<sup>7</sup> The ETMA-AMPS (E6.5A3.5) membrane and ETMA-MP (E7P3) membrane had cation exchange capacities of 2.6 and 2.3 meq  $g^{-1}$ , respectively. As shown in Figure 10, only the ETMA-AMPS copolymer membrane transported  $UO_2^{2+}$  against its concentration gradient. For comparison, the transport of  $UO_2^{2+}$  through the commercial cation exchange membrane, Selemion DLE (Asahi Glass Co. Ltd.) prepared for electrodialysis, was also studied using



**Figure 10** Changes in concentration of  $UO_2^{+}$  on the two sides of the membrane. Membrane: ( $\bigcirc$ ) E6.5A3.5; ( $\bigcirc$ ) E7P3; ( $\longrightarrow$ ) L side; (---) R side.

the same system. It is said that Selenion DLE was made of styrene-divinylbenzene copolymer and has sulfonic groups. It had a cation exchange capacity of 4.3 meq  $g^{-1}$  and a swelling ratio of 2.7. Uphill transport of  $UO_2^{2+}$  was not observed (the result is not shown in Fig. 10).

To clarify the phenomena, the adsorption capacity of these membranes for  $UO_2^{2+}$  was measured. The ETMA-AMPS copolymer membrane had an adsorption capacity for  $UO_2^{2+}$  of 0.48 mmol g<sup>-1</sup> resin, whereas the ETMA-MP copolymer membrane had a very low adsorption capacity (0.03 mmol g<sup>-1</sup> resin). These results suggest that the transport of  $UO_2^{2+}$  occurred after  $UO_2^{2+}$  was adsorbed on the membranes in the R side.

## CONCLUSION

From these results, it was found that

 ETMA-AMPS copolymer membranes transported UO<sup>2+</sup> against its concentration gradient in the system containing acids or carborates (L side) and  $UO_2(NO_3)_2$  (R side).

- 2. Carbonate solutions were effective as receiving solutions for uphill transport of  $UO_2^{2^+}$ . Transport rate and transport fraction were affected by the kinds of carbonates and their concentration. Among the carbonates, Na<sub>2</sub>-CO<sub>3</sub> was most effective for the transport of  $UO_2^{2^+}$ .
- 3. Transport fraction was greatly affected by the composition of the ETMA-AMPS copolymer membranes.
- 4. The main driving force for this transport of  $UO_2^{2+}$  is high tendency for complex formation of  $UO_2^{2+}$  with  $CO_3^{2-}$ .
- 5. Highly selective transport of  $UO_2^{2+}$  from the solution containing  $UO_2^{2+}$  and other metal ions was observed by using  $Na_2CO_3$  solution as receiving solution.

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